

303 3/4

Work Order ID 152871

152871

Page 1

Tuesday, November 08, 2016 8:29:50 AM

Item ID: D3501-1

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Bushing

Start Date: 11/24/2016 Start Qty: 60.00

60

Cust Item ID:

Required Date: 11/28/2016 Req'd Qty: 60.00

60

Customer:

Reference:

Approvals:

Process Plan:

DAS

21

Date: NOV 08 2016

Tooling:

Date:

Run

Start

NR1

QC:

9-89

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3501

Rev A

100

0.01

100

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.30

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA650 & DWG D3501 ,FOLIO
REV: N/A DWG REV: A 2-DEBURR AS REQUIRED

90 0 DAS 44 9-89 17-01-15

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.10

Quality Control

90 0 DAS 44 9-89 17-01-15

120

0.00

120

QC8- Inspect parts - second check

QC

Memo

0.20

Quality Control

SLF-1-16

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:12.5%;">Skid-tube ☐</td> <td style="width:12.5%;">Cross tube ☐</td> <td style="width:12.5%;">Water Jet ☐</td> <td style="width:12.5%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																							
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Work Order ID 152871***152871***

Page 2

Tuesday, November 08, 2016 8:29:51 AM

Item ID: D3501-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bushing

Start Date: 11/24/2016 Start Qty: 60.00

60

Cust Item ID:

Required Date: 11/28/2016 Req'd Qty: 60.00

60

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: St651A

0.00

130

Packaging

Memo

0.10

Packaging

90 JAN 17 2017

DAG
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

1.00

Quality Control

17/01/18

MF

17-1-17

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

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OTHER : _____																																																															

Picklist Print

Tuesday, November 08, 2016 8:29:58 AM

Page 1

Work Order ID: 152871

152871

Parent Item: D3501-1

D3501-1

Parent Item Name: Bushing

Start Date: 11/24/2016

Required Date: 11/28/2016

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP Rev:A New Issue 06-05-09 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	82.7000	0.0791	4.995792			
											DAS		
											44		
											9-89	17-01-16	

M303R0 750

303 Round Bar 0.750

Location	Loc Qty	Loc Code
MAT029	82.7	
M135860	34.7	
M135987	48	

136463

7.37'

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

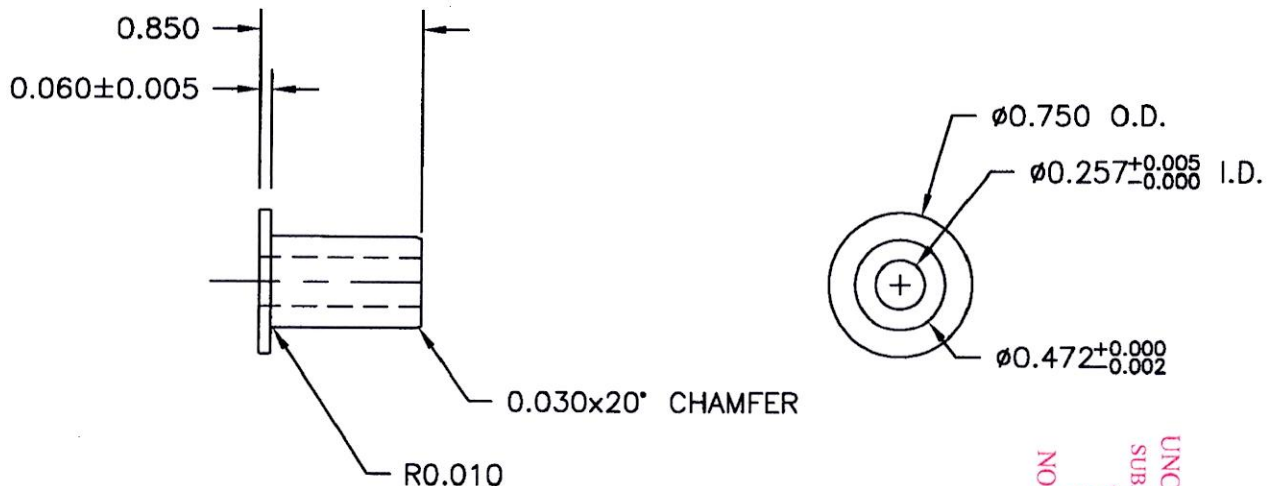
QA Closed: _____ Date: _____

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DESIGN <i>qp</i>	DRAWN BY <i>qp</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3501	REV. A SHEET 1 OF 1
DATE 06.04.18		TITLE BUSHING	SCALE 1:1
A	06.04.18	NEW ISSUE	



D3501-1 BUSHING

- 1) MATERIAL: AISI 303 SS (REF DART SPEC. M303R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMACHINED SHARP CORNERS 0.010 MAX
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 152871 M05
16-11-08

RELEASED

06.08.15 *H*

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